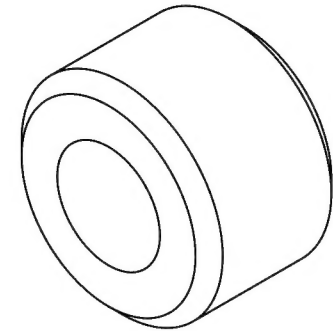
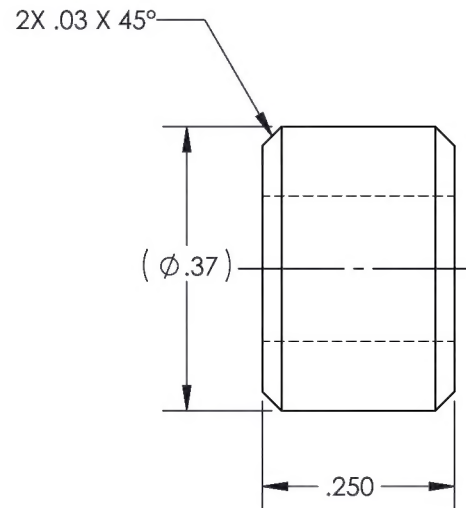
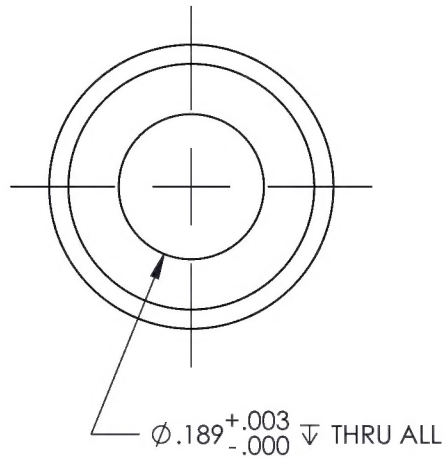


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	7/22/2013	JAG	
2		INCREASED HOLE FROM Ø188+.002/-0.000 TO Ø.189+.003/-0.000.	8/6/2013	JAG	
2A		CH'D TOLERANCE WAS Ø.375 IS Ø.37, CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE, CH'D B/O INFO. WAS Ø1/2 IS Ø3/8.	8/30/2013	CFS	GE
2B	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2.	7/28/2014	DPD	RW



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LATCH ROLLER	
DWG NO. 4.5NR-41	REV 2B
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT HRC 44-48
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 4:1	DATE 10/21/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-41	1	LATCH ROLLER	4140	Ø3/8 X 3/8